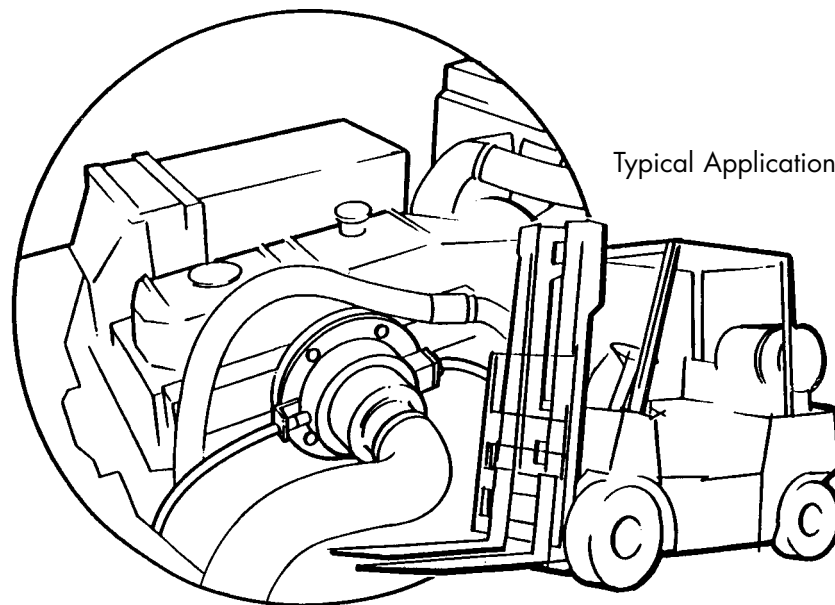


CHALWYN

DIESEL PROTECTION SYSTEMS

INTAKE SHUT DOWN VALVES TYPE Z

Combined automatic air intake closure valves and flametrap housings for diesel engines. Options available for automatic closure control from an air or oil pressure signal and, or, manual shut down.



- Automatic closure on engine overspeed.
- No external power source or speed signal required.
- Flametrap housing options to suit a 21mm or 40mm thick flametrap element.
- Cable operated manual shut down option.
- Input to receive oil or air pressure signals from an engine shut down control system.
- Start override control.
- Suitable for engines up to about 75kW.
- Sizes to fit air intake diameters from 48mm to 108mm.
- Compact and easily maintained.
- Can be used in combination with the CHALWYN OVERSPEED FUEL SHUT DOWN VALVE TYPE FSX-100 as part of a package to comply with BS EN 1834:2000.

CHALWYN

DIESEL PROTECTION SYSTEMS

TMZ Engine Air Intake Shut Down Valves

(Manual closure plus automatic closure on engine overspeed, low engine oil pressure, high coolant or high exhaust temperature)

SELECTION, APPLICATION & MAINTENANCE

**Valve Numbers
TMZ-120 to TMZ-302**

DESCRIPTION

A range of automatic overspeed air intake shut down valves which can also be automatically closed by an engine lubricating oil pressure (or air pressure) system to give shut down on loss of engine oil pressure, high coolant or high exhaust gas temperature. TMZ valves are also supplied with manual start override/manual emergency stop controls.

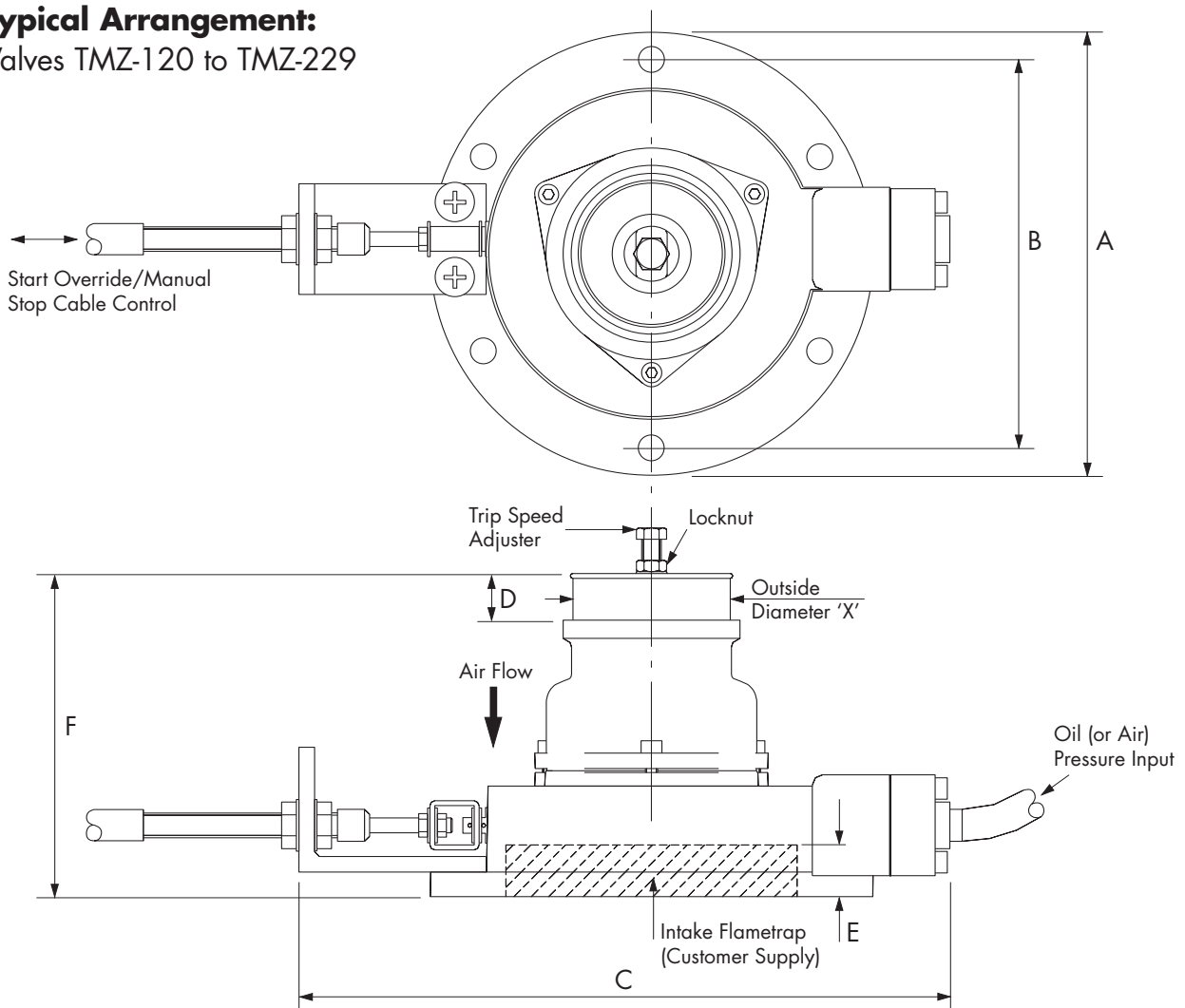
TMZ valves are available for all popular combinations of air intake pipe sizes and engine ratings up to 149kW (turbocharged) or 179kW (naturally aspirated).

The smaller TMZ valve sizes incorporate an internal intake flame trap housing of standard dimensions and can also be supplied with an integral engine air cleaner.

This type of valve may be fitted to either naturally aspirated or turbocharged engines. It should be noted however that for a given valve setting the repeatability of the actual shut down speed has a greater scatter in the case of a turbocharged engine. However, unless for special reasons a precisely repeatable shut down speed is required, adequate protection from excessive overspeed and potential resulting damage is still achieved.

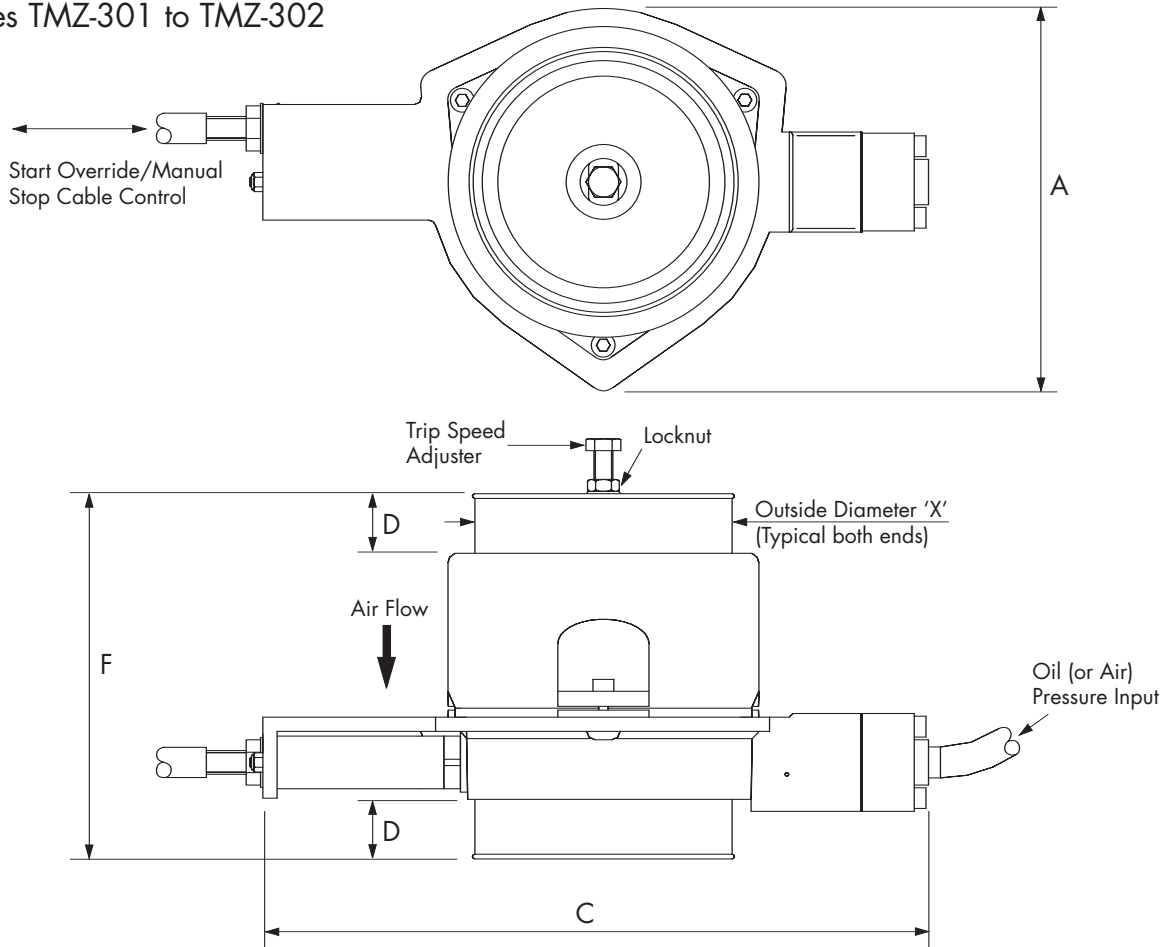
The basic dimensions for this family of valves are tabulated on page 3.

Typical Arrangement: Valves TMZ-120 to TMZ-229



Note: Variants of valves TMZ-120 to TMZ-229 can be supplied without the oil pressure or manual controls - check with your Chalwyn supplier for details.

Typical Arrangement:
Valves TMZ-301 to TMZ-302



Valve Part No.		A	B	C	D	E	F	Overall length with integral air cleaner fitted	Weight
Without integral engine air cleaner	With integral engine air cleaner	(mm)	(mm)	(mm)	(mm)	Flamerap housing nominal depth (mm)	(mm)	(mm)	(kg)
TMZ-120	TMZ-129	180	158	265	19	21	132	201	
TMZ-121	TMZ-125	180	158	265	19	21	132	201	
TMZ-122	TMZ-126	180	158	265	19	21	135	204	
TMZ-123	TMZ-127	180	158	265	19	21	138	207	
TMZ-124	TMZ-128	180	158	265	19	21	139	208	
TMZ-220	TMZ-229	180	158	265	19	40	151	220	
TMZ-221	TMZ-225	180	158	265	19	40	151	220	
TMZ-222	TMZ-226	180	158	265	19	40	154	223	
TMZ-223	TMZ-227	180	158	265	19	40	157	226	
TMZ-224	TMZ-228	180	158	265	19	40	158	227	
TMZ-301	N/A	160	N/A	279	19*	N/A	147**	N/A	
TMZ-302	N/A	160	N/A	279	19*	N/A	153***	N/A	

Outside diameter 'X' is selected to match the bore of the engine air intake hose - see page 4 "Selection"
 Dimensions marked * increased to 25mm for outside diameter 'X' valves of 86mm or greater.
 Dimensions marked ** increased to 153mm for outside diameter 'X' valves of 86mm or greater.
 Dimensions marked *** increased to 159mm for outside diameter 'X' valves of 86mm or greater.

The maximum oil (or air) pressure applied to the TMZ valve should not exceed 10 bar (145 psi). When the engine is running, the TMZ valve will close when the oil (or air) pressure falls below approximately 1 bar (14.5 psi). Note, this valve varies slightly with engine speed and specific valve build.

Note: Where fitted the integral engine air cleaner used with this range of valves is designed for light/medium duty applications. It should not be used for heavy duty applications as unacceptable short air cleaner service intervals may result. Further advice is available from the Chalwyn Sales Office.

SELECTION

- Determine the rating of the engine to which the valve is to be fitted and whether or not turbocharged. Using the table below identify which valve(s) would be suitable.

Finalise the selection by identifying the valve which can also be supplied with end diameter(s) "X" to match the bore of the engine air intake hose at the position the valve is to be fitted. Note, end diameters are manufactured to the nearest 1mm. Generally, where more than one valve meets all requirements, select the larger valve size to minimise engine air intake restriction.

Valve selection chart in metric units

VALVE PART No.	ENGINE POWER AT RATED SPEED kW		ENGINE AIR INTAKE HOSE BORE mm	
	Naturally Aspirated Engines	Turbocharged Engines	Minimum	Maximum
TMZ-120 & TMZ-129	7.5 to 36	7.5 to 30	40	48
TMZ-121 & TMZ-125	7.5 to 38	7.5 to 32	49	70
TMZ-122 & TMZ-126	15 to 54	14 to 45	51	80
TMZ-123 & TMZ-127	22 to 72	22 to 60	57	83
TMZ-124 & TMZ-128	30 to 93	30 to 78	63	96
TMZ-220 & TMZ-229	7.5 to 36	7.5 to 30	40	48
TMZ-221 & TMZ-225	7.5 to 38	7.5 to 32	48	70
TMZ-222 & TMZ-226	15 to 54	15 to 45	51	80
TMZ-223 & TMZ-227	22 to 72	22 to 60	57	83
TMZ-224 & TMZ-228	30 to 93	30 to 78	63	96
TMZ-301	40 to 120	40 to 100	70	102
TMZ-302	50 to 179	50 to 149	70	108

Valve selection chart in non-metric units

VALVE PART No.	ENGINE POWER AT RATED SPEED hp		ENGINE AIR INTAKE HOSE BORE inches	
	Naturally Aspirated Engines	Turbocharged Engines	Minimum	Maximum
TMZ-120 & TMZ-129	10 to 45	10 to 37	1 9/16	1 7/8
TMZ-121 & TMZ-125	10 to 50	10 to 42	1 15/16	2 3/4
TMZ-122 & TMZ-126	20 to 72	20 to 60	2	3 1/8
TMZ-123 & TMZ-127	30 to 93	30 to 80	2 1/4	3 1/4
TMZ-124 & TMZ-128	40 to 125	40 to 104	2 1/2	3 3/4
TMZ-220 & TMZ-229	10 to 45	10 to 37	1 9/16	1 7/8
TMZ-221 & TMZ-225	10 to 50	10 to 42	1 7/8	2 3/4
TMZ-222 & TMZ-226	20 to 72	20 to 60	2	3 1/8
TMZ-223 & TMZ-227	30 to 93	30 to 80	2 1/4	3 1/4
TMZ-224 & TMZ-228	40 to 125	40 to 104	2 1/2	3 3/4
TMZ-301	54 to 161	54 to 154	2 3/4	4
TMZ-302	67 to 240	67 to 200	2 3/4	4 1/4

2. Select the required length of the manual shutdown cable from the table. Alternative lengths may be available on request.

Cable Part No.	Length (metres)
CHW-150	1.5
CHW-200	2.0
CHW-300	3.0
CHW-400	4.0

FITTING

1. Valve types TMZ-120 to TMZ-228 fitted with integral flametraps should be bolted directly to a suitable mating flange secured to the engine air intake as close as possible to the engine intake ports.
2. Valve types TMZ-301 and TMZ-302 should also generally be fitted as close as possible to the engine intake ports, but must always be fitted upstream of any intake flametrap.

Note. Paragraph 1 and 2 are generally applicable to both naturally aspirated and turbocharged engines but, where there is insufficient space to fit the valve between turbocharger and engine, or where the air outlet temperature from the turbocharger is exceptionally high (200°C+), alternative fitting arrangements must be considered.

3. Where more than one Chalwyn valve is fitted to an engine, as in the case of an engine with multiple intake pipes, a balance pipe arrangement must be installed to connect the various intake pipes together downstream (engine side) of the shut down valves. Typically balance pipe diameters should be about 30% of the diameter of the intake pipes. Additionally the RLZ-100 start override/shutdown lever must be arranged to permit simultaneous manual operation.
4. When fitting, ensure the direction of air flow is in compliance with direction indicated on the body. TMZ-301 and TMZ-302 valves may be fitted in any attitude. All other TMZ valves must be fitted such that the air flow is between vertically down and horizontal.
5. Ensure the TMZ valve and RLZ-100 start override/manual shut down lever are positioned to avoid damage to, or sharp bends in, the interconnecting mechanical cable.
6. Where the valve is located between two flexible pipes, ensure that adequate support is provided. If not, a suitable support bracket to the valve must be fitted.
7. Any engine crankcase breather connections into the intake system between the Chalwyn valve and engine or any internal crankcase breather arrangement venting directly into the engine intake ports must be sealed and replaced by an external breather system venting either atmosphere or to the intake system upstream of the shut down valve. External breather system kits for various engine types are available from Chalwyn.
8. The RLZ-100 start override/shut down lever should be rigidly mounted on a suitable bracket in a convenient position for easy operation.

OPERATION

Engine Start

The start override/emergency stop lever must be held in the "start override" position prior to starting the engine. Continue to hold this lever in the start override (engine run) position after starting the engine until it latches in this position (may take up to about 30 seconds if engine oil pressure is the operating fluid). Release lever.

Engine Stop

Use normal engine fuel stop.

Emergency Manual Stop

Move the start override/emergency stop lever firmly to the stop position.

Note: The start override/emergency stop lever always returns to the "stop" position when the engine is not running.

ADJUSTMENT

Once the Chalwyn valve is installed, adjustment of the overspeed trip setting is carried out using the adjuster and locknut (refer to diagrams). Basically rotating the adjuster clockwise will increase the engine speed at which automatic shut down occurs.

As supplied, the valve will be adjusted such that shut down will generally occur well below the engine high idle speed. To increase the speed at which automatic shut down occurs, proceed as follows:

1. Start engine. Slowly accelerate. Note speed at which shut down occurs.
2. Remove the hose at air inlet to Chalwyn valve to expose the adjuster and locknut (see diagram).
3. Release locknut. Turn adjuster clockwise one turn. Tighten locknut.
4. Refit inlet hose to Chalwyn valve.
5. Start engine. Slowly accelerate. Note speed at which shut down occurs.
6. Repeat steps '2' to '5' until the first setting at which the engine does not shut down at high idle speed (i.e. maximum throttle, no load). Then either:
 - a) Use the results of shut down speed versus adjuster setting as a calibration check to make a final adjustment to give the required setting (typically 10% to 15% over high idle).
 - or**
 - b) If a very precise setting is not required, turn the adjuster a further one turn clockwise to take the shut down above high idle speed by a suitable margin. When using this setting procedure it may be found that the engine occasionally shuts down during the normal operation. If so, turn the adjuster clockwise by a further one half turn.
7. Ensure the adjuster locknut is fully tightened. (Use a thread lock adhesive on the locknut threads).
8. Restart engine. Run at low idle. Move the start override/emergency stop level firmly to the "stop" position. The engine should stop within a few seconds.

Notes:

Turbocharged Engines.

When setting a valve fitted to a turbocharged engine using the preceding method, it may be found that at high engine power outputs, the engine will shut down at a lower speed than required. If this occurs, further small adjustments in steps of one half turn clockwise should be made until the problem is eliminated.

Jammed Valve.

If in the course of adjusting the valve it jams on its seat, release by turning **CLOCKWISE** viewed from adjuster end.

MAINTENANCE

Shut Down Valve and Mechanism

The recommended routine maintenance period is three months. This period is dependant on the operating conditions to which the equipment is exposed and, by experience, may be varied. Note. Not all valve model variants include the air intake flametrap housing and integral air cleaner housing.

Routine Maintenance

1. Check assembly externally for any sign of oil leakage from either of the two small vent holes. Such oil leakage is an indication of a damaged diaphragm (see "Valve Reconditioning").
2. Disconnect pipework, any support brackets and external cable connection to permit the combined valve and flame trap housing assembly to be removed for inspection.
3. Carefully remove the air intake flame trap (see flame trap servicing instructions). Do not detach the valve from the flame trap housing.
4. Inspect the valve internally for cleanliness. If necessary clean in paraffin or white spirit taking normal precautions. Dry thoroughly.
5. Check there is no excessive wear and that the valve and internal control rod both move smoothly over their complete operating strokes. Check the internal cable clamp is secure. Note: If the internal cable is damaged or loose see "Valve Reconditioning".
6. Do not lubricate valve other than lightly greasing the internal cable.
7. Refit intake flame trap element.
8. Refit valve. Set valve as per "Adjustment".
9. Run engine at low speed to check operation of manual emergency shutdown.

Integral Engine Air Cleaner (where fitted)

Replace air cleaner element at the periods recommended by the engine manufacturer. (Spare elements are available from Chalwyn)

Note: When excessive wear is apparent, or the valve damaged, it should be returned to Chalwyn Limited for appraisal and reconditioning. (All such work is dealt with on an urgent basis.)

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